MIDWEST SIGHT FLOW INDICATORS

Inexpensive Protection for Expensive Equipment and Systems





Model 100, 100MP ++

Model 300, 300MP ++



Model 360F





Model 400

Model 700 ++

The Series SFI Midwest Sight Flow Indicator is a Series of sight indicators which display flow or contents of pipelines. Available in window viewing style in the SFI-100 and SFI-300 Series and tube viewing style in the SFI-400 and SFI-700 Series with connection choices of female NPT, BSPP or BSPT threaded and flanged.

Series SFI-100 & SFI-300 Midwest Sight Flow Indicator offers threaded process connections, viewing windows, and bodies of brass or 316 SS. The SFI-100 type has a single window with a rotating impeller, the 300 type has a double window with a rotating impeller, the SFI-350 type has a double window with no moving indicator, and the SFI-360 type has a double window with a flapper.

Series SFI-300F Midwest Sight Flow Indicator offers ANSI flange process connections, double viewing windows, and bodies of carbon steel or 316 SS. The SFI-350F type has a double window with no moving indicator and the SFI-360F type has a double window with a flapper.

Series SFI-400 Midwest Sight Flow Indicator offers threaded or ANSI flanged process connections, tube style viewing, and bodies of cast iron or 316 SS.

Series SFI-700 Midwest Sight Flow Indicator offers threaded process connections, tube style viewing, and bodies of brass or 316 SS.

FEATURES/BENEFITS

Sight Flow Indicators

- · Manufactured of quality materials and safety tested to assure long, dependable service at economical prices
- All Series SFI-100, SFI-300 and SFI-300F feature a removable window for easy service and replacement of wearing parts
- The Series SFI-400 features glass tube construction offering easy flow viewing from any angle
- Series SFI-700 offers an easy to see bright red Acetal rotating impeller that is easy to view from any angle with the glass tube construction
- Maintenance is simple for the Series SFI-700 with internal wipers which restore full 360° visibility by simply rotating the glass tube without disrupting the flow

APPLICATIONS	

- · Hydraulic tanks
- Pressure vessels
- Coolant tanks Hydraulic lines
- Oil reservoirs

MODEL	MODEL CHART					
Model	Description					
	Single window with impeller					
	Double window with impeller					
	Double window with no indicator					
	Double window with flapper					
	Tube type with no indicator					
SFI-700	Tube type with impeller and					
	internal wipers to clean glass tube					

++ USA: California Proposition 65

△WARNING: Cancer and Reproductive Harm - www.P65Warnings.ca.gov

Dimensions are in inches (mm)

SPECIFICATIONS

SFI-100 & SFI-300 SPECIFICATIONS Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Bronze or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: ABS or 316 SS impeller (100 and 300), 304 SS or 316 SS flapper (360).

Temperature Limit: 200°F (93°C); 120°F (48°C) on W2 option; 170°F (77°C) on I1 option.

Pressure Limit: 125 psig (8.62 bar), 150 psig (10.34 bar) on "MP" models. Connections: Threaded. Mounting Orientation: Horizontal or vertical; 360: Horizontal only.

SFI-300F SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Window: Tempered glass; Body: Carbon steel or 316 SS; Gasket: Buna-N, fluoroelastomer or PTFE; Indicator: 316 SS flapper (360). Temperature Limit: 200°F (93°C). Pressure Limit: 150 psig (10.34 bar). Connections: Flanged. Mounting Orientation: Horizontal or vertical: 360. Horizontal only

SFI-400 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Borosilicate; Body: Cast iron or 316 SS; Gasket: PTEE

Temperature Limit: 200°F (93°C). Pressure Limit: 50 psig (3.45 bar). Connections: Threaded or flanged.

SFI-700 SPECIFICATIONS

Service: Compatible gases and liquids. Wetted Materials: Tube: Tempered borosilicate; Body: Brass or 316 SS; Gasket: Fluoroelastomer; Indicator: Acetal.

Temperature Limit: 212°F (100°C). Pressure Limit: 230 psig (15.86 bar). Connections: Threaded

	vertical, 360: Horizontal only.									
DIMENSIONS AND WEIGHT										
Model	Body Size	Length	Depth	Height	Flange Diameter	Viewing Area Diameter	Weight Ib (kg			
SFI-100	1/4, 3/8	3.000 (76)	1.813 (46)	2.125 (54)	-	-	1.1 (0.5)			
	1/2, 3/4	4.000 (102)		2.563 (65)	-	-	1.5 (0.7)			
	1, 1-1/4	4.375 (111)	2.563 (65)	2.625 (67)	-	-	2.7 (1.2)			
	1-1/2, 2	5.688 (144)	3.250 (83)	3.625 (83)	-	-	5.5 (2.5)			
SFI-300	1/4, 3/8	3.063 (78)	2.250 (57)	2.125 (54)	-	-	1.7 (0.8)			
	1/2, 3/4	4.063 (103)	2.750 (70)	2.563 (65)	-	-	2.6 (1.2)			
	1, 1-1/4	4.375 (111)	3.125 (79)	2.563 (65)	-	-	3.0 (1.4)			
	1-1/2, 2	5.500 (140)	3.688 (93)	4.063 (103)	-	-	7.0 (3.2)			
SFI-700	1/4, 3/8	2.750 (70)	-	1.500 (38)	-	-	0.9 (0.4)			
	1/2, 3/4	3.688 (94)	-	2.250 (57)	-	-	2.4 (1.1)			
	1, 1-1/4,	4.875 (124)	-	2.750 (70)	-	-	5.1 (2.3)			
	1-1/2			(across flats)						
SFI-400	1/2	4.500 (144)	-	-	3.500 (89)	1.500 (38)	3.8 (1.7)			
	3/4	5.125 (130)	-	-	3.875 (98)	1.750 (44)	4.8 (2.2)			
	1	5.625 (143)	-	-	4.250 (108)	2.000 (51)	6.2 (2.8)			
	1-1/4	5.750 (146)	-	-	4.625 (117)	2.000 (51)	7.6 (3.5)			
	1-1/2	5.875 (149)	-	-	5.000 (127)	2.500 (64)	8.7 (4.0)			
	2	6.125 (156)	-	-	6.000 (152)	3.000 (76)	13 (6.0)			
	3	6.250 (159)	-	-	7.500 (191)	4.000 (102)	17 (7.7)			
	4	6.250 (159)	-	-	9.00 (229)	5.000 (127)	25 (11.0)			
SFI-400F	1	5.000 (127)	-	-	4.250 (108)	2.000 (51)	7 (3.2)			
	1-1/4	5.125 (130)	-	-	4.625 (117)	2.000 (51)	8 (3.6)			
	1-1/2	5.250 (133)	-	-	5.000 (127)	2.500 (64)	12 (5.5)			
	2	5.370 (137)	-	-	6.000 (152)	3.000 (76)	14 (6.4)			
	3	5.750 (146)	-	-	7.500 (191)	4.000 (102)	23 (10.4)			
	4	5.750 (146)	-	-	9.000 (229)	5.000 (127)	31 (14.1)			
SFI-300F	1-1/2	6.375 (162)	-	-	5.000 (127)	2.313 (58)	12 (5.5)			
	2	6.500 (165)	-	-	6.000 (152)	2.313 (58)	16 (7.5)			
	3	8.875 (225)	-	-	7.500 (191)	3.000 (76)	38 (17)			
	4	10.250 (260)		-	9.000 (229)	4.000 (102)	56 (25)			
	6	12.500 (318)	-	-	11.000 (279)	6.000 (152)	120 (55)			

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MODEL CHART							
SFI-100 & SFI-300 - WINDOW STYLE WITH THREADED CONNECTIONS							
Example	SFI	-300	SS	-2	-G2	SFI-300SS-2-G2	
Model Designator	SFI					Sight flow indicator	
Body Style		100 300 350 360				Single window, bronze body, ABS impeller Double window, bronze body, ABS impeller Double window, bronze body, no moving indicator Double window, bronze body, 304 SS flapper	
Body Options			SS MP			316 SS body option for 300, 350, 360 150 psig maximum pressure option, includes fluoroelastomer gaskets	
Body Size				1/4 3/8 1/2 3/4 1 1-1/4 1-1/2 2		 1/4 inch connection size 3/8 inch connection size 1/2 inch connection size 3/4 inch connection size 1 inch connection size 1-1/4 inch connection size 1-1/2 inch connection size 2 inch connection size 	
Options						Plexiglass window PTFE gasket Fluoroelastomer gasket 316 SS shaft (not on 350 model) Monel shaft (not on 350 model) ABS impeller with bronze bushing (not on 350, 360) 316 SS impeller (not on 350, 360) No impeller (100 only) 316 SS flapper (360 only) BSPT threads BSPP threads	
Note: Maxim	um f	low or	n imp	eller m	odels: 5	FPS with liquids, 5000 FPM with gases.	

MODEL CHART						
SFI-300F - WINDOW STYLE WITH FLANGED CONNECTIONS						
Example	SFI	-360FSS	-1-1/2	-G1	SFI-360FSS-1-1/2-G1	
Model Designator	SFI				Sight flow indicator	
Body Style		350FCS 350FSS 360FCS 360FSS			Carbon steel body, no moving indicator 316 SS body, no moving 316 SS indicator Carbon steel body, 316 SS flapper 316 SS body, 316 SS flapper	
Body Size			1-1/2 2 3 4 6		1-1/2 inch raised face flange connection size 2 inch raised face flange connection size 3 inch raised face flange connection size 4 inch raised face flange connection size 6 inch raised face flange connection size	
Options				G1 G2	PTFE gasket Fluoroelastomer gasket	

MODEL CHART								
SFI-700 - TU	SFI-700 - TUBE STYLE WITH THREADED CONNECTIONS							
Example	SFI	-700SS	-1-1/2	-BSPT	SFI-700SS-1-1/2-BSPT			
Model Designator	SFI				Sight flow indicator			
Body Style		700 700SS			Brass body 316 SS body			
Body Size			1/4 3/8 1/2 3/4 1 1-1/4 1-1/2		1/4 inch female NPT connection size 3/8 inch female NPT connection size 1/2 inch female NPT connection size 3/4 inch female NPT connection size 1 inch female NPT connection size 1-1/4 inch female NPT connection size 1-1/2 inch female NPT connection size			
Options				BSPT BSPP	BSPT threads BSPP threads			

MODEL CHART						
SFI-400 - TUBE STYLE WITH THREADED OR FLANGED CONNECTIONS						
Example	SFI	-400SS	-1-1/2	SFI-400SS-1-1/2		
Model	SFI			Sight flow indicator		
Designator						
Body Style		400CI		Female NPT connections, cast iron body (only		
				for 1 through 2 inch sizes)		
		400SS		Female NPT connections, 316 SS body		
		400F		Raised face flange connection, 316 SS body		
				(only for 1 inch and up sizes)		
Body Size			1/2	1/2 inch connection size		
			3/4	3/4 inch connection size		
			1	1 inch connection size		
			1-1/4	1-1/4 inch connection size		
			1-1/2	1-1/2 inch connection size		
			2	2 inch connection size		
			3	3 inch connection size		
			4	4 inch connection size		
Note: Best for use in vertical pipelines where there are no mechanical strains.						